Machining for beam fastening with screws

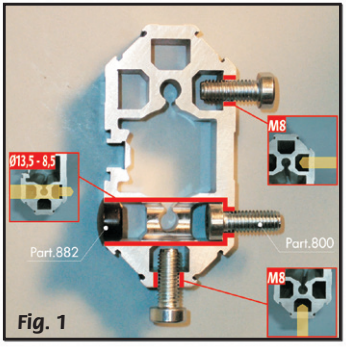


Fig. 1

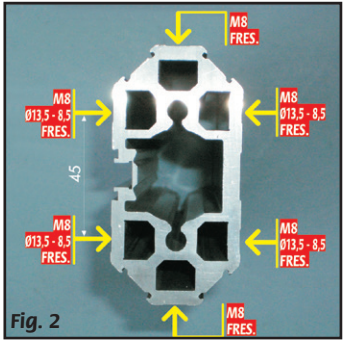


Fig. 2

M8 : *M8 drilling and threading of beam outside. This can be done in all the grooves in the beam in order to fasten the positioner with M8 screws.*

13.5Ø-8.5: *Ø8.5 drilling and Ø13.5 spot-facing for M8 cylinder head screws. In order not to compromise good functioning of the positioner, it can be done only in the grooves on the long sides of the beam (see Fig.2) and at a distance of at least 40 mm from the end of the beam (see Fig.3).*



Fig. 3

MILLING : *milling to open the groove in the beam to insert the M8 square nut. This can be done in all the grooves in the beam; it is advisable to use the nut with positioning spring (Part 1786) as it stays in place even if the beam is arranged vertically.*



Fig. 4

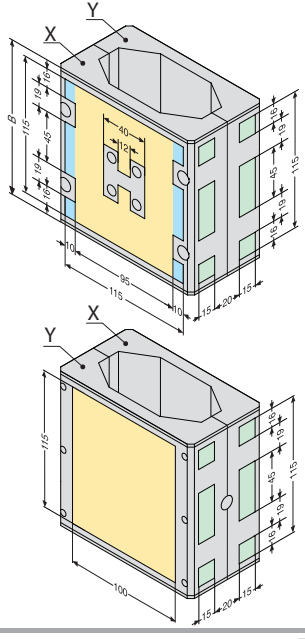
Possible hole depths on carriages

Profondità max. consentite per fori e filetti

- 9 mm
- 12 mm
- 16 mm

ATTENZIONE
i fori o le lavorazioni NON devono essere passanti (fori ciechi)

Carrello B=130



Carrello B=70

